

## Sewing Pattern — Men's Jacket 6017

Recommended fabric: wool/wool blend.

You will also need: fusible interfacing of 120 cm length and 40 cm width; welting of 50 cm length and 90 cm width; warmer of 10 cm length and 90 cm width; 3 buttons of 20 mm diameter; 8 buttons of 14 mm diameter; shoulder pads.

If the pattern has a double line around it, the seam allowances are included.

**Note:** By default, seam allowances are NOT included (single line) and will need to be added when laying out and cutting details.

Attention! First of all please print all the paper patterns and lay them out at the width of fabric you plan to use (usually from 90 to 150 cm) to see how much fabric you will need. Don't forget to take into account pieces to be duplicated or cut on a fold.

When sewing the garment, pay attention to notches, they must coincide.



### **CUTTING:**

The word, “beam” used on some patterns means “straight of grain”. Some pieces will be cut on the fold, this is noted on the pattern piece. Mark all notches and other design features such as darts, pleats etc. from the pattern onto your fabric.

Darts: The fold of the dart is always pressed toward the center of your garment, or down toward the hem.

### **Main fabric:**

1. Back – cut 2
2. Front – cut 2
3. Side – cut 2
4. Upper sleeve – cut 2
5. Lower sleeve – cut 2
6. Outer collar – cut 1
7. Collar-stand – cut 1
8. Inner collar – cut 1
9. Pocket flap – cut 2
10. Off-set welt – cut 1
11. Front facing (band) – cut 2
12. Small pocket sacking (18.5x20 cm rectangle) – cut 1
13. Facing (6.5x4 cm rectangle) – 4 pieces
14. Large pocket sacking – cut 2

### Lining:

1. Back: use back pattern+2 cm along center line for free-fit pleat (without vent's facing)
2. Both sleeves (without slit's facings)
3. Side/pocket flap/sacking and small sacking – without changes
4. Hems: 2 cm shorter than main fabric

Welting: upper marked front part (beginning from lapels' dashed line).

**Note:** if you have check or plaid fabric, take into account when pinning patterns on the fabric how design will meet along seams.

Fusible interfacing: front, front facing (band), outer collar, collar-stand, pocket flap, facing's width, inner collar and small sacking

### **INSTRUCTIONS:**

1. Apply the interfacing to wrong side of front facing (bands), outer/inner collars, collar-stand, off-set welt, pocket flaps and facings.
2. Cut pocket entrance along marked line. Sew darts and press toward center. Tack pocket entrance together.
3. Left front pocket: Fold off-set welt along the center, wrong side out, sew short edges, turn it right side out and press. Pin off-set welt on garment's right side according to marks. Lay lining sacking on off-set welt; pin, and topstitch along both sides of marking at 5 mm distance. Make diagonal snips toward stitches' ends; turn sackings onto wrong side. Topstitch welt's free edge on the sacking with zig zags. Fold both sackings, adjust them and stitch together along the contour. On right side: stitch welt's ends on the garment. There are several ways to construct the single welt pocket, here is a great video tutorial on another method for the [single welt pocket](#).
4. Sew front side to center front, press seam apart.
5. Sew the flap with the lining, turn right side out and press it.
6. Front lower welt pockets: Press facings along the center line, wrong side out. Pin folded facings on garment's right side according to marks. Lay lining sacking on lower facings. Lay fabric sacking on upper facing inserting flap folded upward between upper facing and fabric sacking and topstitch along both sides of marking at 5 mm distance. Cut the fabric between stitches, snipping diagonally toward stitch ends. Turn sackings onto wrong side and make 1-cm facings. Fold the sacking double and topstitch its upper edge on upper facing's allowance. Stitch sacking's side edges together. On wrong side: topstitch facing's ends on fabric triangles. Here is an excellent video tutorial on another method for sewing a [double welt pocket with a flap](#).
7. Cut darts into welting matching edges, then stitch with wide zig zags.
8. Quilt the welting on wrong side according to marking.
9. Sew center back seam, press open.
10. Sew shoulder seams, press open.
11. Sew side to center back down to vents. Clip into curves, press seam open.
12. Sew collar-stand to outer collar and press seam apart.
13. Sew inner collar to neckline; sew outer collar to front facings. Press seams apart.
14. Pin outer collar with front facings to garment, right sides together, and sew front edgings and the collar; clip into curves, understitch where possible, then turn right side out and press. Sew outer collar's edge to neckline.
15. Sew sleeve seam. Sew elbow seam down to slit mark. Press allowances apart and turn the sleeve right side out. Fold slit allowances and hem allowance onto right side, stitch the corner diagonally, cut extra fabric at 1 cm from the seam and press allowances apart. Press allowances onto wrong side, sew with cross stitches and overlap the slit.
16. Make a gathering stitch along sleeve cap for ease. Pin sleeves to the garment matching marks and adjusting ease. Sew.
17. Separate the warmer, fold it along the center and sew on wrong side at sleeve caps.

18. Fold vent facing onto right side and stitch along back hem line; turn right side out and sew with blind stitches.
19. Fold side hem onto right side, stitch along vent facing's edge, turn right side out and sew with blind stitches.
20. Overlap vents and fix them with diagonal stitch at top.
21. Press sleeve hems onto wrong side and sew with blind stitches.
22. Sew shoulder pads.
23. Stitch back lining along center seam.
24. Make free-fit pleat and fix it under neckline and few cms above garment's hem. Sew lining in the same way as main fabric pieces, leave an opening in the elbow seam for turning. Pin the lining into fabric garment, right sides together, matching center back line and shoulder seams. Sew the garment with lining along front facings and neckline. Make a lapping pleat into hem and stitch the lining to hem edge, side vent facing and along back vent facing edge (before you do it, slash horizontal lining allowances at back vent's hem). Turn the garment right side out through sleeve opening, then sew opening closed.
25. Make buttonholes on left front and into lapel, sew buttons on right.
26. Make buttonholes on sleeve (do not cut through) and fix sleeve slit with buttons.

**TECHNICAL DRAWING:**

